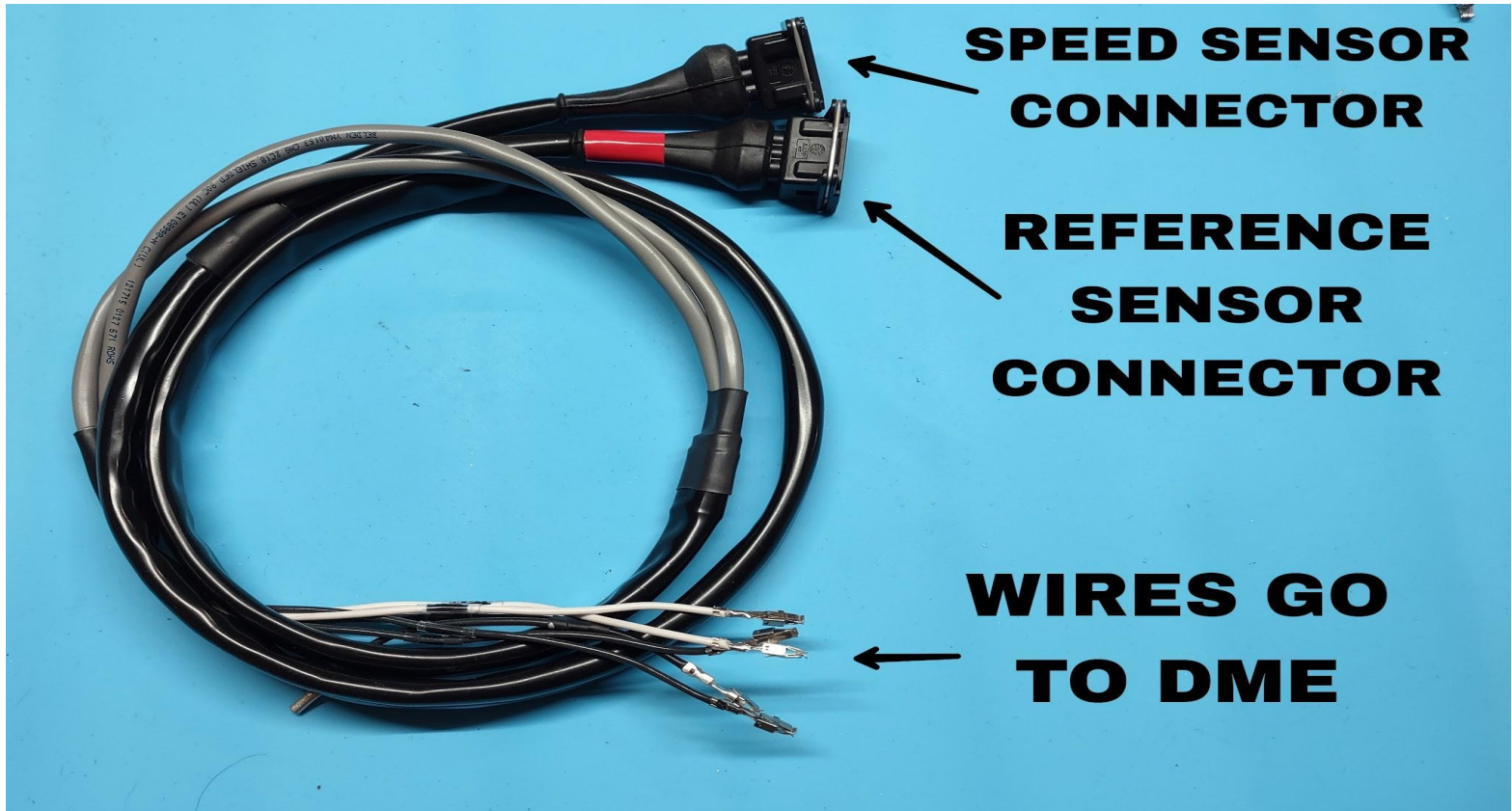


944 CRANKSHAFT SENSOR REPAIR HARNESS INSTRUCTIONS



This repair harness is designed to replace the damaged section of your vehicle's existing engine wiring harness. During the design and manufacturing process all precautions have been taken to ensure proper fitment, form and function of each of our repair harnesses. By following these step by step instructions you will be able to repair your vehicle's engine wiring harness without having to remove it saving you time and money. Each repair harness comes complete with all of the hardware needed for the complete installation. All of the wires are clearly labeled to ensure proper placement of each connection.

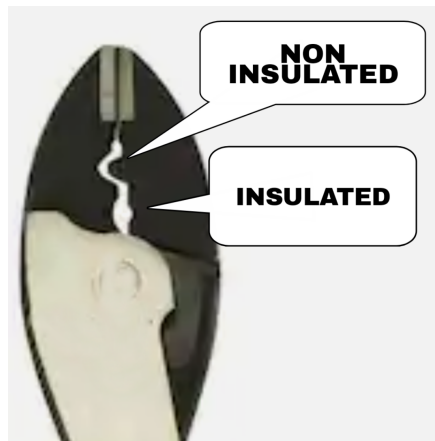
TOOLS YOU WILL NEED

- **NON INSULATED TERMINAL CRIMPERS**
- **WIRE STRIPPER**
- **HEAT GUN OR CIGARETTE LIGHTER**
- **XACTO KNIFE OR UTILITY KNIFE**
- **TERMINAL RELEASE TOOL**

TOOL NOTES:

Using the proper tools is an important part of this installation.

Terminal crimpers: Use of insulated terminal crimpers is not recommended as your finished connections will easily pull apart. Non insulated terminal crimpers, when used properly, will provide a connection that is virtually impossible to pull apart without breaking the wires.



Terminal release tool: We recommend using the proper terminal release tool when removing terminals. A paper clip or a small allen key can be used but care must be taken not to damage the plastic cavity in the connector. If by chance a new terminal is installed in the wrong position in the connector extra care must be taken not to damage the new terminals when removing them.

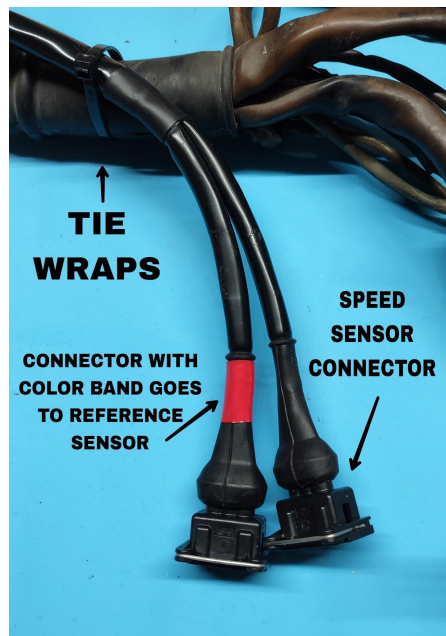
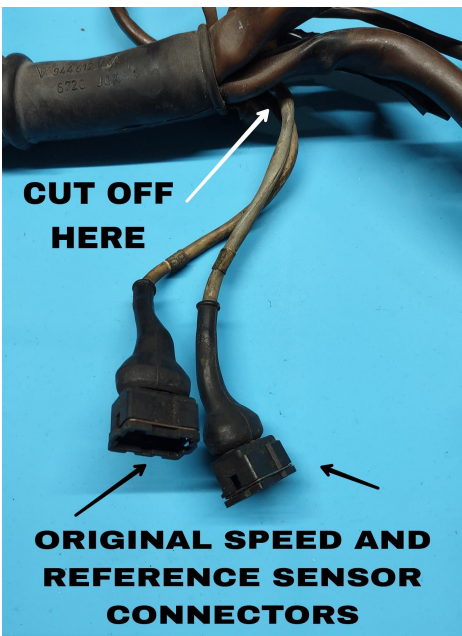
INSTALLATION NOTES:

Before you start this installation you must disconnect your vehicle's battery!!!

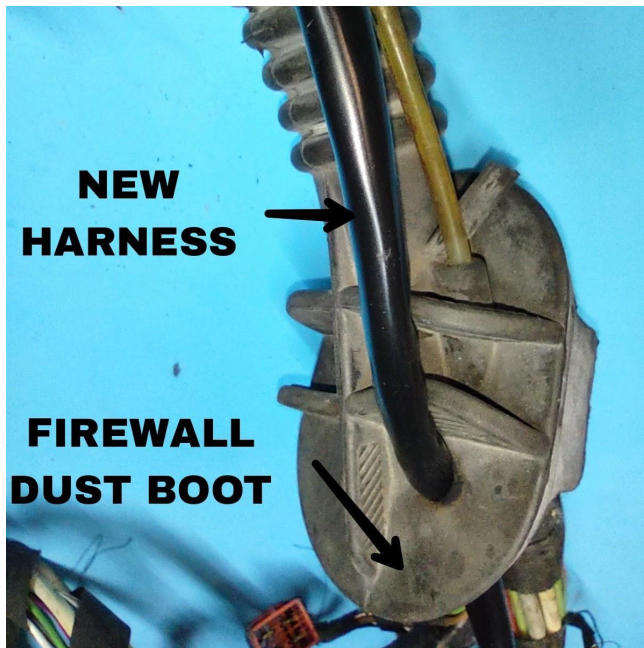
You will need to access the DME (Engine Control Module) and possibly the KLR (Knock Regulator Module) for this installation. It is recommended to layout your new harness in the engine compartment area first and then work your way through the firewall to the control module or modules. As you complete each step, double check all of your work before moving on to the next step.

INSTALLATION:

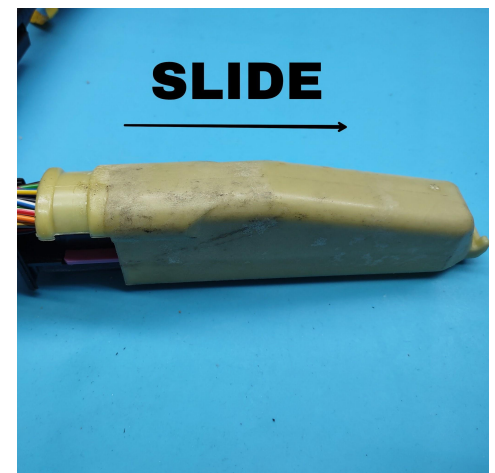
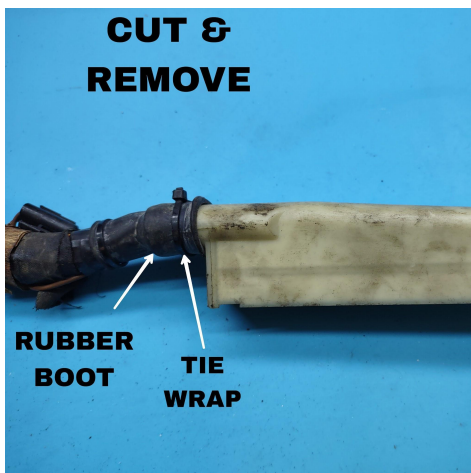
Step 1: Locate the speed and reference sensor connectors at the back of the engine and disconnect them. It is recommended to verify which connector goes to the speed sensor and which connector goes to the reference sensor to ensure the proper connections are made when installing the new harness. The two sensors are mounted side by side on the top of the bellhousing where the transmission is mounted to the engine. The sensor located towards the front of the vehicle is the reference sensor. Connect the new connector with the color band to the reference sensor. Connect the other new connector to the speed sensor. Cut the original connectors off flush with the engine wiring harness. Route and secure the new harness to the engine wiring harness using tie wraps.

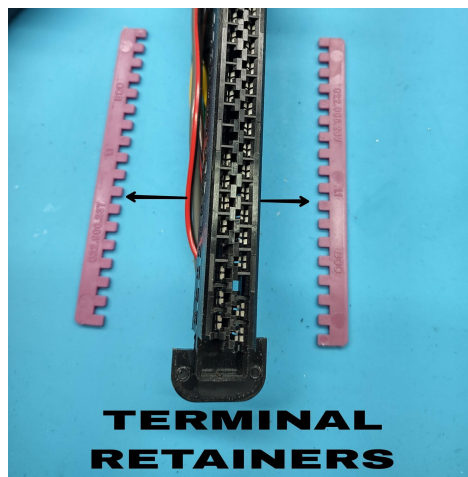
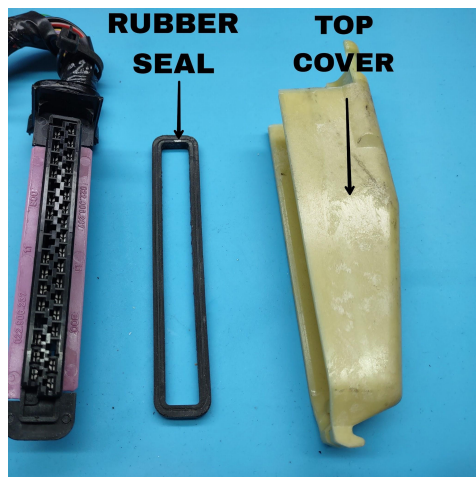


Step 2: Locate the engine harness firewall dust boot and cut a small x into it with a razor knife for installation of the new harness. Be careful not to damage the terminals on the new harness during this step. Carefully insert the terminal end of the new harness through the firewall dust boot from the engine compartment side. Pull the remaining part of the new harness through the firewall from the passenger compartment side. Do not use excessive force when pulling the new harness through the firewall. Once you have the remaining harness pulled through the firewall be sure to leave enough wire on the engine compartment side so the wires going to the speed and reference sensors have some slack like the original harness. Route and secure the new harness to the engine wiring harness using tie wraps.

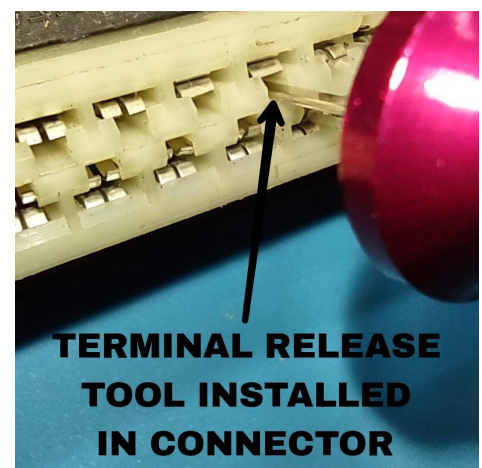
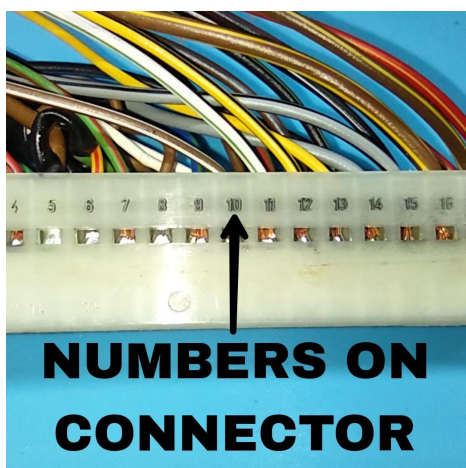


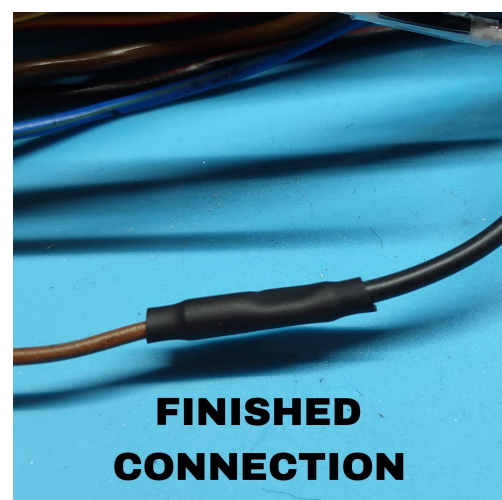
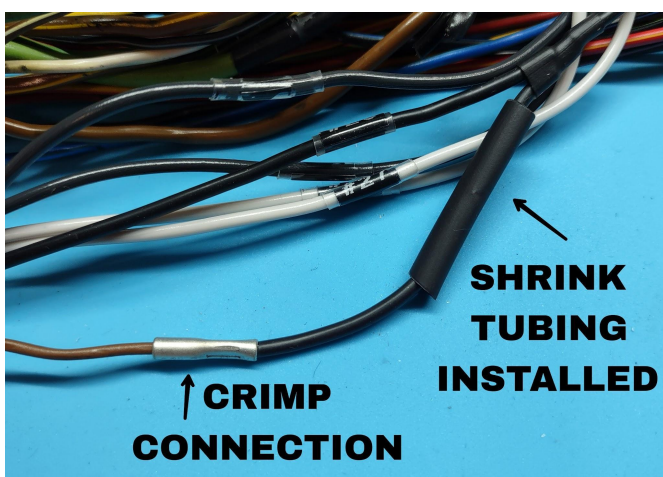
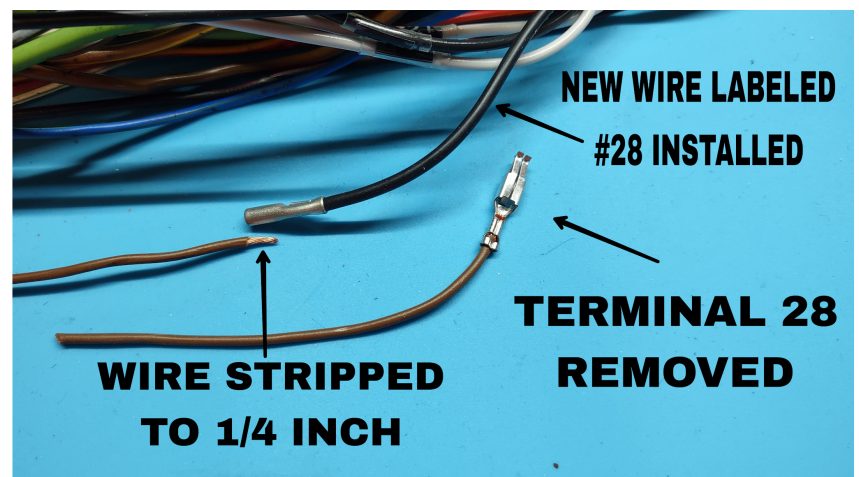
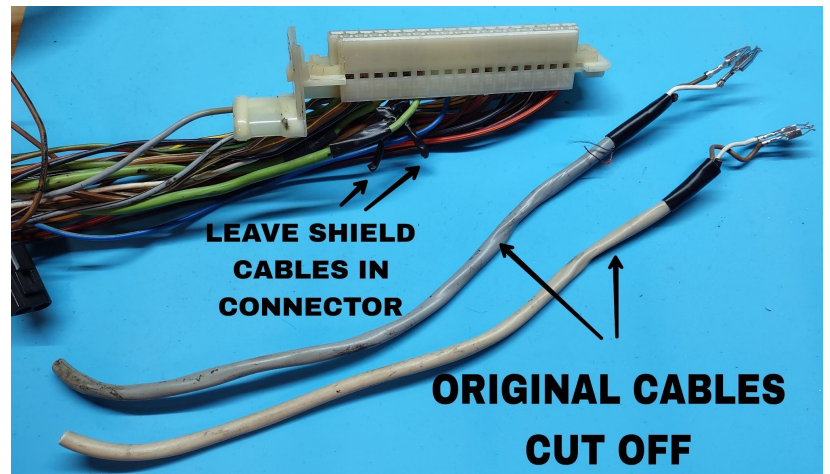
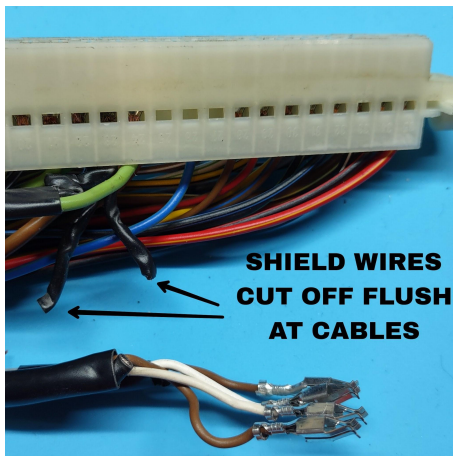
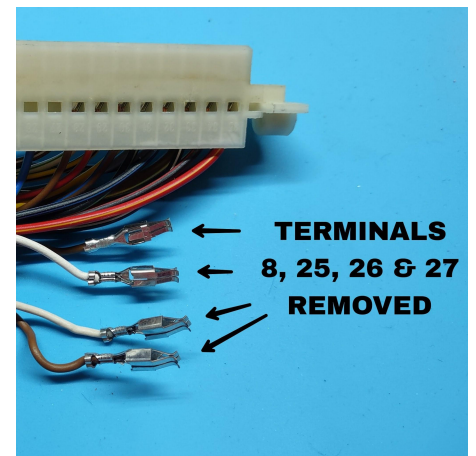
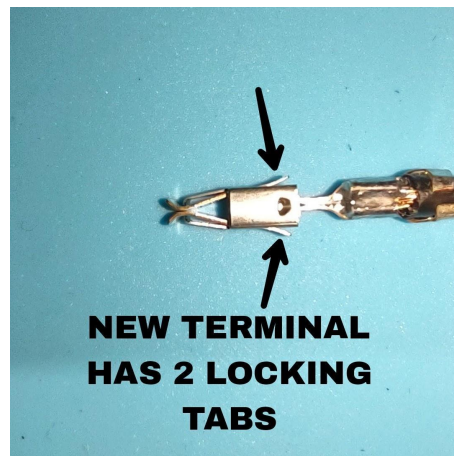
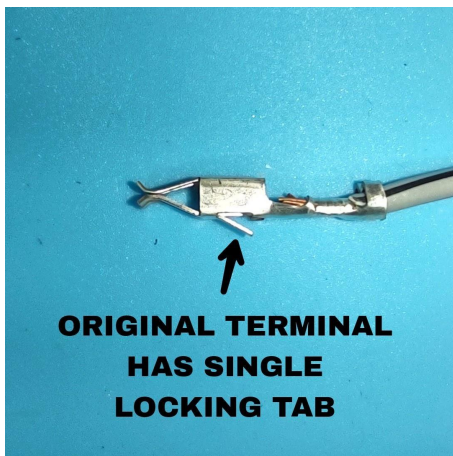
Step 3: Locate the DME (Engine Control Module) and disconnect the DME connector. Remove approximately 12 inches of the electrical tape from the DME connector wiring harness. It is recommended to cut and remove the rubber boot from the back of the connector to ease the installation of the new wiring. If you choose to not remove the rubber boot it will be difficult to get the new terminals installed into the DME connector without damaging them. Cut the tie wrap and the rubber boot off at the back of the connector. Remove the screw at the front of the connector and slide the top cover off of the connector. Remove the rubber seal and the 2 terminal retainers by pulling them out of the sides of the connector.



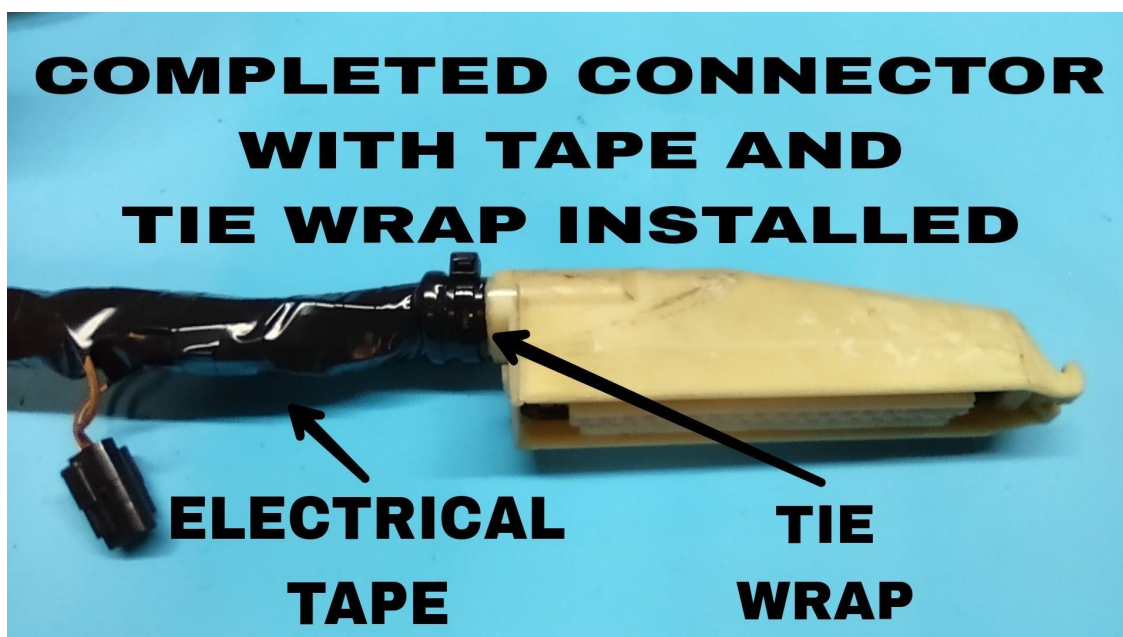
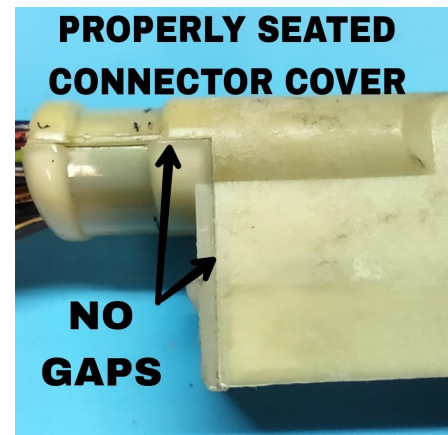
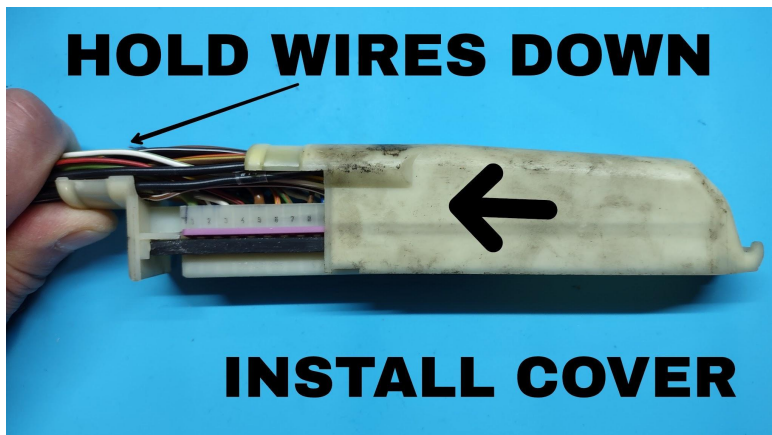
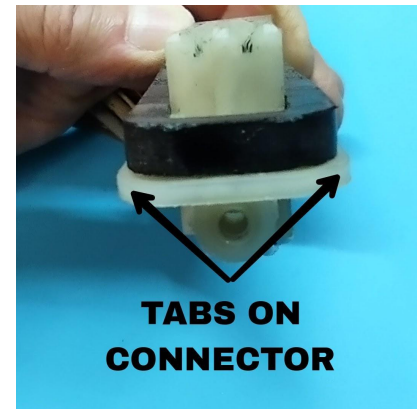
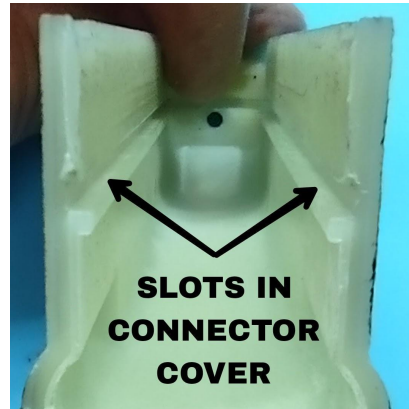
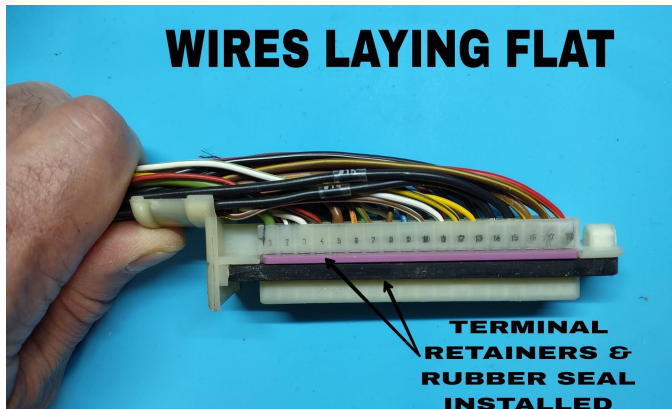


Step 4: You will see numbers 1 thru 18 on one side of the connector and 19 thru 35 on the other side of the connector. Do not use excessive force when removing the terminals from the DME connector as they will slide out very easily when properly released. There is a small slot located next to each terminal where the terminal release tool is inserted to release the locking tab on the terminal. Locate the terminals 8, 25, 26 & 27 and remove them using a terminal release tool (refer to tool notes). Cut the shield wires that are covered with shrink tubing flush with the cables that are attached to the wires you just removed and leave them in the connector. Cut the two original cables off 12 inches back from the terminals. The original wires and terminals you removed will no longer be needed. Insert the new wires labeled #8, #25, #26, & #27 into their respective slots in the connector. The original terminals have 1 locking tab and the new terminals have 2 locking tabs. It is important that the new terminals are installed correctly into their respective slots in the connector. It is also important to align one of the locking tabs on the new connectors with the slot in the connector where you installed the release tool. The new terminals should slide in very easily until they lock into place. A small click will be heard when the terminals lock into place. Locate and remove terminal 28. Insert the new wire labeled #28 into its respective slot in the connector. Cut the wire you just removed long enough to be inserted into the butt connector attached to the new wire labeled #28. DO NOT FORGET TO INSTALL SHRINK TUBING ON WIRE BEFORE CRIMPING THE CONNECTOR. Install supplied shrink tubing on the new wire with the butt connector. Strip the wire to 1/4 inch, install it into the butt connector and firmly crimp it using a non-insulated wire crimper. Center the shrink tubing over the connection and heat it until it shrinks around the connection.





Step 5: Install both terminal retainers and the rubber seal back into the DME connector. Lay the wires flat in the connector making sure no wires are protruding out of the sides where the top cover slides on. Align the slots on the connector cover with the tabs on the connector and slide the top cover back on to the connector. The connector cover should seat properly on the connector when properly installed. Install the screw back into the end of the connector. Starting at the end of the connector where the rubber boot was removed add electrical tape around the end of the connector and part way up the wiring harness. Install a tie wrap around the end of the connector where the rubber boot was removed. Reconnect the connector to the DME.



Step 6: Once you have double checked all of your work you can now reconnect the vehicle battery and start the vehicle. Add additional tie wraps to secure the new harness to the engine wiring harness as needed.